

A photograph of two women smiling and laughing in a sunlit outdoor setting. The woman on the left has blonde hair and is wearing a tan jacket. The woman on the right has dark curly hair and is wearing a dark jacket. A green teardrop-shaped logo with the text 'OEKO TEX®' is overlaid in the center.

**OEKO
TEX®**

Driven by sustainability and
a dedication to transparency,
our work is grounded in
proven science.



Our standards allow consumers and companies to make responsible decisions and protect natural resources.

Find out more about the **OEKO-TEX®** system.



MADE IN
GREEN



STANDARD
100



ORGANIC
COTTON



LEATHER
STANDARD



STeP



ECO
PASSPORT



RESPONSIBLE
BUSINESS



OEKO-TEX® is:

✓ Global & independent

OEKO-TEX® consists of independent textile and leather testing institutes worldwide, with offices in more than 70 countries. We work together to develop test methods and define limit values that are the basis of our trusted standards.

✓ Reliable & safe

Our independent institutes around the world conduct both laboratory tests and company audits following our global guidelines. Our comprehensive product and process tests allow our customers to manage risks, meet legal requirements and protect people and planet.

✓ Innovative & cooperative

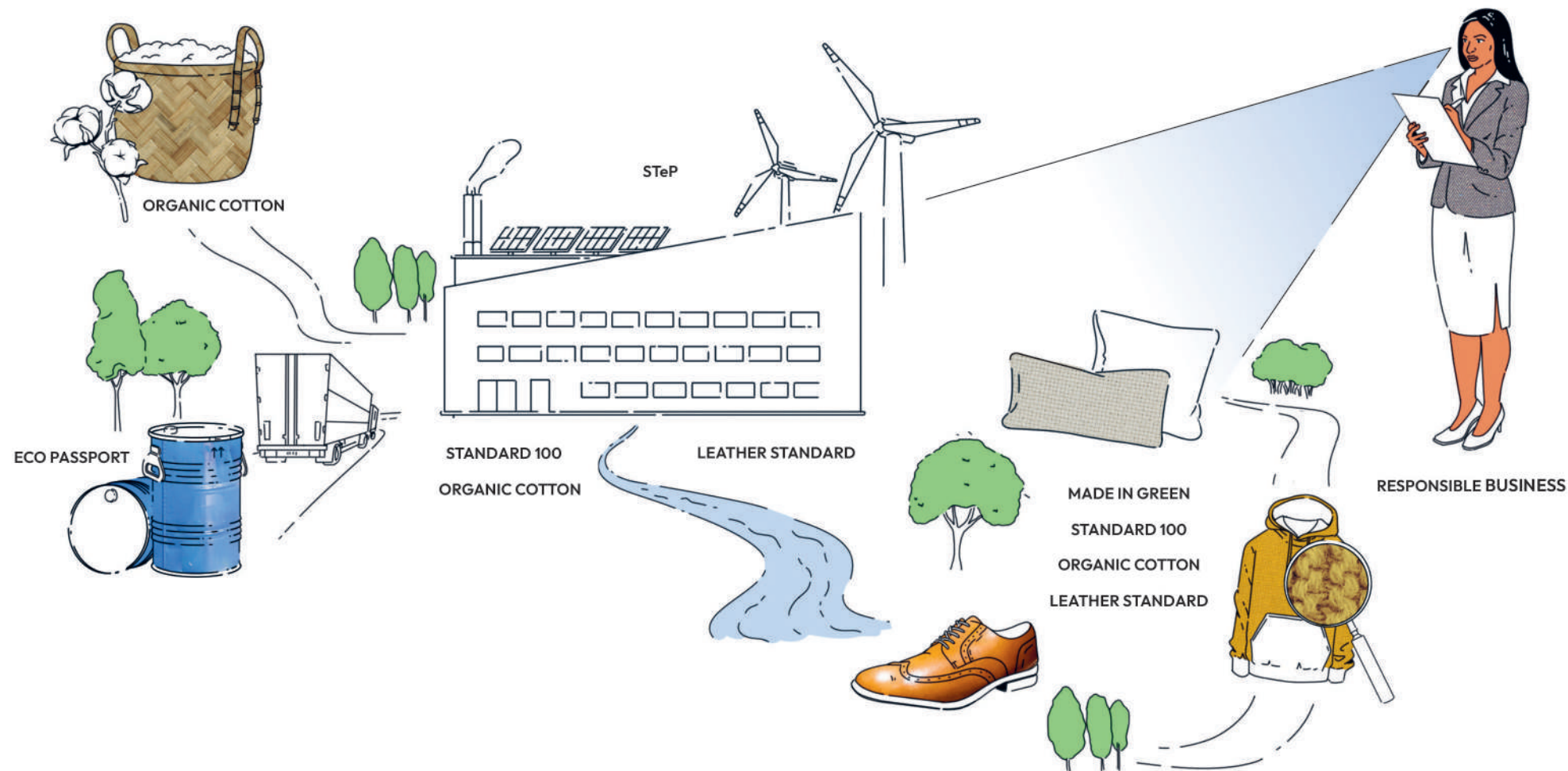
Every OEKO-TEX® institute is active in the field of research and development and committed to innovation. Our testing institutes carry out accredited testing processes. Close collaboration with brands, manufacturers and other stakeholders supports the development of high-quality textile and leather products and processes at all stages of the value chain.

✓ Experienced & recognized

Over 35,000 manufacturers, brands and retailers work with OEKO-TEX® in more than 100 countries. At the same time, millions of consumers around the world use the OEKO-TEX® label as guidance for their purchase decision.

The OEKO-TEX® modular system

Learn more about the benefits of the OEKO-TEX® modular system starting at the input level, through the process stage, to the output level. Contact one of our institutes, we are there for you worldwide!





**MADE IN
GREEN**

Responsible and safe.

OEKO-TEX® MADE IN GREEN: Better all round.

Textiles and leather carrying the OEKO-TEX® MADE IN GREEN label are produced more sustainably in safe and socially responsible workplaces and have been tested for harmful substances.

A label which includes strict OEKO-TEX® safety tests for consumer health according to STANDARD 100, ORGANIC COTTON or LEATHER STANDARD and certified production according to OEKO-TEX® STeP.

**With the traceable supply
chain your company can
build end-consumer trust.**



**Made in environmentally
responsible facilities**



**Product and consumer
safety through testing
for harmful substances**



**Made in socially
responsible and
safe workplaces**



**Transparency
through supply chain
traceability**



Every article awarded with the OEKO-TEX® MADE IN GREEN label can be traced transparently by means of a unique product ID or QR code.



**STANDARD
100**

Textiles you can trust.

OEKO-TEX® STANDARD 100:
The original safety standard.

All textile components of a product bearing the OEKO-TEX® STANDARD 100 label have been laboratory tested against a list of over 1,000 potentially harmful substances and comply with strict limit values.

Textiles and footwear can be tested and certified at any stage of processing.

The recognition of
pre-certificates can
save testing costs for
subsequent certifications.



Safety ensured through
testing for pesticides and
other harmful substances



Strict test criteria,
Each individual
component must meet
the requirements of the
strict OEKO-TEX®
criteria catalogue



Compliance with
worldwide regulations
such as EU REACH, EU
POP, and ECHA's SVHC
candidate list

STANDARD 100 certificates
are available for:

- ✓ Textiles
- ✓ Recycled Materials
- ✓ Footwear
- ✓ PPE
- ✓ Special Articles



ORGANIC
COTTON

Verified from farm to product.

OEKO-TEX® ORGANIC COTTON:
Organic by nature, certified by experts.

Products bearing this label have been manufactured without the use of GMOs (genetically modified organisms) and pesticides and have been tested for other harmful substances. This greatly supports sustainability, soil health and regenerative farming as well as biodiversity.

Full coverage and verification of the chain of custody using transaction certificates from the farm to the finished product prevent fraud and green-washing.



Tested for genetically modified cotton



Safety ensured through testing for pesticides and other harmful substances



Reassurance through a verified chain of custody



Compliance with worldwide regulations such as EU REACH, EU POP, and ECHA's SVHC candidate list



All components of the finished product must comply with the conditions, test criteria and limit values of the standard.



LEATHER
STANDARD

Leather you can trust.

OEKO-TEX® LEATHER STANDARD:
A better and safer choice.

Whether a sofa, a shoe, or anything in between, an item bearing the OEKO-TEX® LEATHER STANDARD label is a better and safer choice. Leather that meets this standard has been scientifically tested for the presence of harmful substances.

The certification supports companies along the leather supply chain with the implementation of high human-ecological product safety.



Safety ensured through testing for pesticides and other harmful substances



Strict test criteria, Each individual component must meet the requirements of the strict OEKO-TEX® criteria catalogue



Animal welfare. Recommendation and promotion of traceability system and risk analysis for hide and skins



Compliance with worldwide regulations such as EU REACH, EU POP, and ECHA's SVHC candidate list





STeP

Responsible production for people & planet.

OEKO-TEX® STeP:
For complete confidence.

OEKO-TEX® STeP sets the highest standards for both social and environmental aspects of the textile and leather production. The modular certification system implements environmentally friendly production processes, improves health and safety and ensures socially responsible working conditions at facilities.

STeP focuses on the certification of the entire production chain in the area of textiles and leather.

From fibre manufacturing
to spinning or tanning to
finishing and making-up.



Environmental
and chemical
management



Safety and
protection
for workers



Social responsibility
and fair working
conditions



Efficiency and
continuous improvement
of production processes
and efficient use of
resources

A prerequisite for the OEKO-TEX®
MADE IN GREEN label, STeP is a
holistic certification with six modules
covering:

- ✓ Chemical management
- ✓ Environmental performance
- ✓ Environmental management
- ✓ Social responsibility
- ✓ Quality management
- ✓ Health & safety at work



**ECO
PASSPORT**

Greener chemistry.

OEKO-TEX® ECO PASSPORT:
For a cleaner planet.

Chemicals and treatments that meet the OEKO-TEX® ECO PASSPORT standard have been tested and analysed against strict criteria, for a lower environmental impact. During a multistep process, we analyse whether each individual ingredient in the chemical product meets the statutory requirements and that it is not harmful to human health.

ECO PASSPORT comprises a comprehensive approach for handling chemicals and is a pioneer for greener chemistry.

The ECO PASSPORT certification is designed for manufacturers of process chemicals and chemical compounds.



Chemicals that are safe for humans and the environment



Analytical laboratory testing of chemicals ensures safety in your supply chain

The ECO PASSPORT certification process includes:

- ✓ CAS number screening
- ✓ Analytical verification
- ✓ Environmental management
- ✓ Self-assessment
- ✓ On-site visit



**RESPONSIBLE
BUSINESS**

Ensuring due diligence.

OEKO-TEX® RESPONSIBLE BUSINESS: Responsibility in global business operations.

This management process certification is awarded to companies which practice due diligence, protecting both human rights and the environment. RESPONSIBLE BUSINESS enables the integration of due diligence measures into companies' management systems. It supports them in preventing and mitigating existing and potential negative impacts of business operations within their activities, their supply chains and in their wider business relationships.

It is structured into two successive elements: an initial self-assessment tool and a certification process.

OEKO-TEX® RESPONSIBLE BUSINESS is designed for businesses in the textile and leather industry, ranging from retailers and brands to raw material extraction companies.



Human rights due diligence
in global textile & leather
value chains



Environmental due diligence
in global textile & leather
value chains



Evaluation of due diligence
with respect to legal due
diligence requirements

The following due diligence elements
are the subject of evaluation:

- ✓ Business policy
- ✓ Risk analysis
- ✓ Integration of appropriate actions
- ✓ Continuous monitoring
- ✓ Transparent communication
- ✓ Complaint mechanism
- ✓ Environment / Climate

OEKO-TEX® Connect is the free online customer portal for OEKO-TEX® certificate administration, management of certified supply chains, creation of company profiles, as well as monitoring and communication of certified and labeled products and facilities.



Do you have questions? Learn more at oeko-tex.com



Ensuring trust and sustainability in textiles and leather.



learn more at [oeko-tex.com](https://www.oeko-tex.com)



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